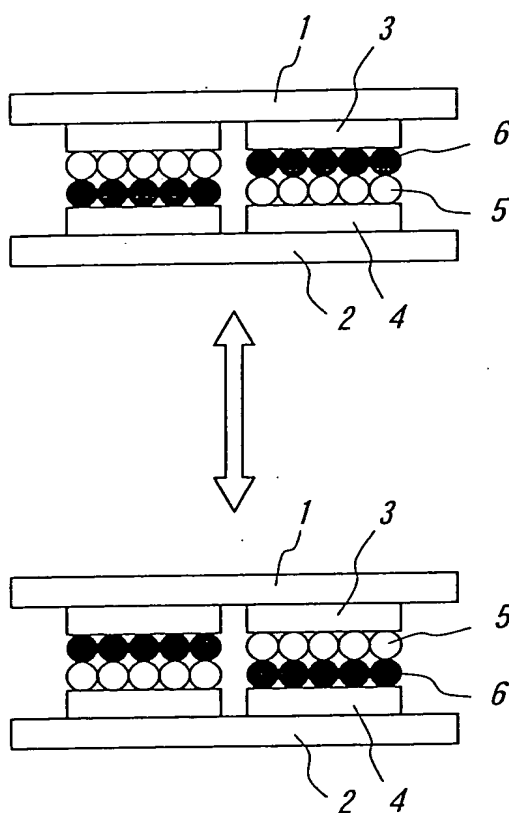


FIG. 1



2/21

FIG. 2

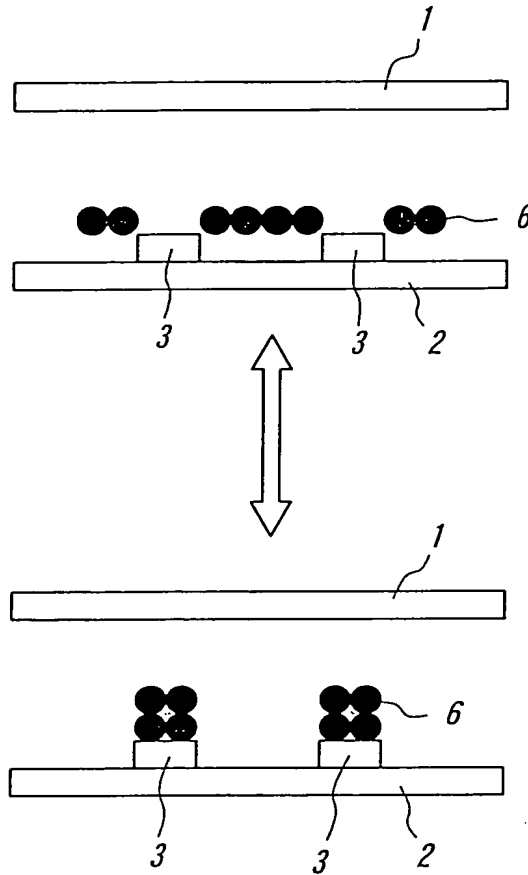
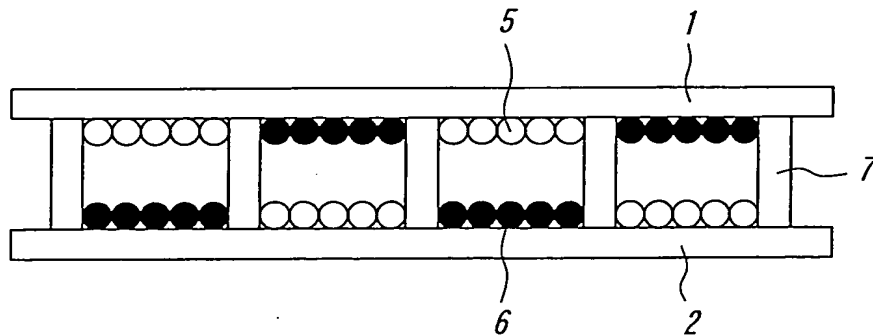
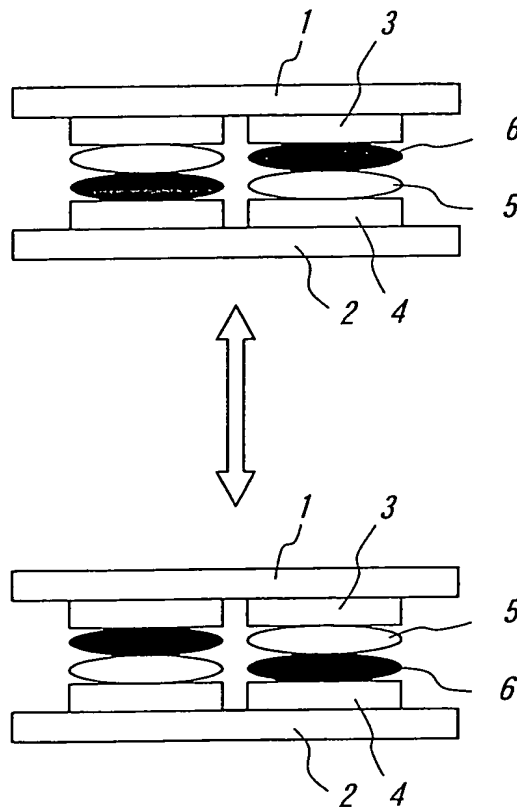


FIG. 3



3/21

FIG. 4



4/21

FIG. 5

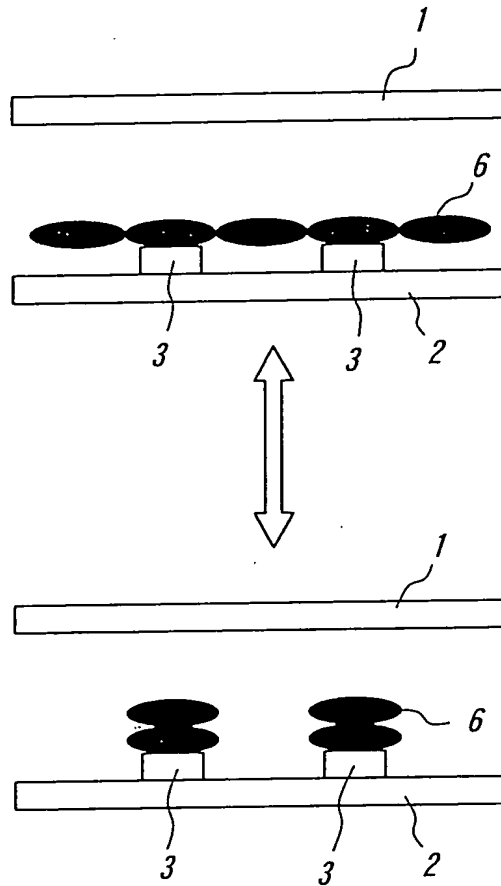
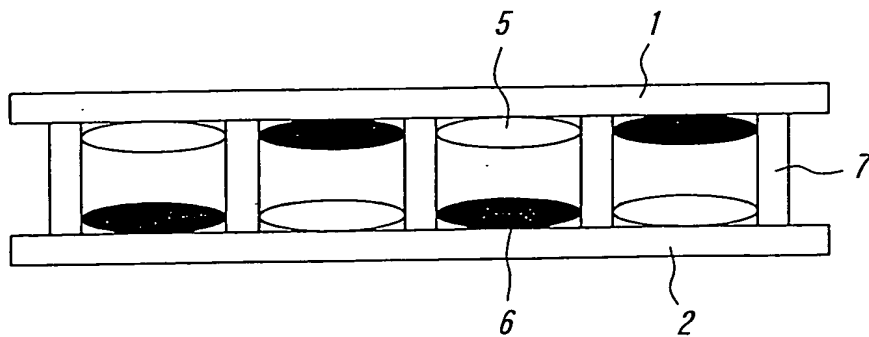
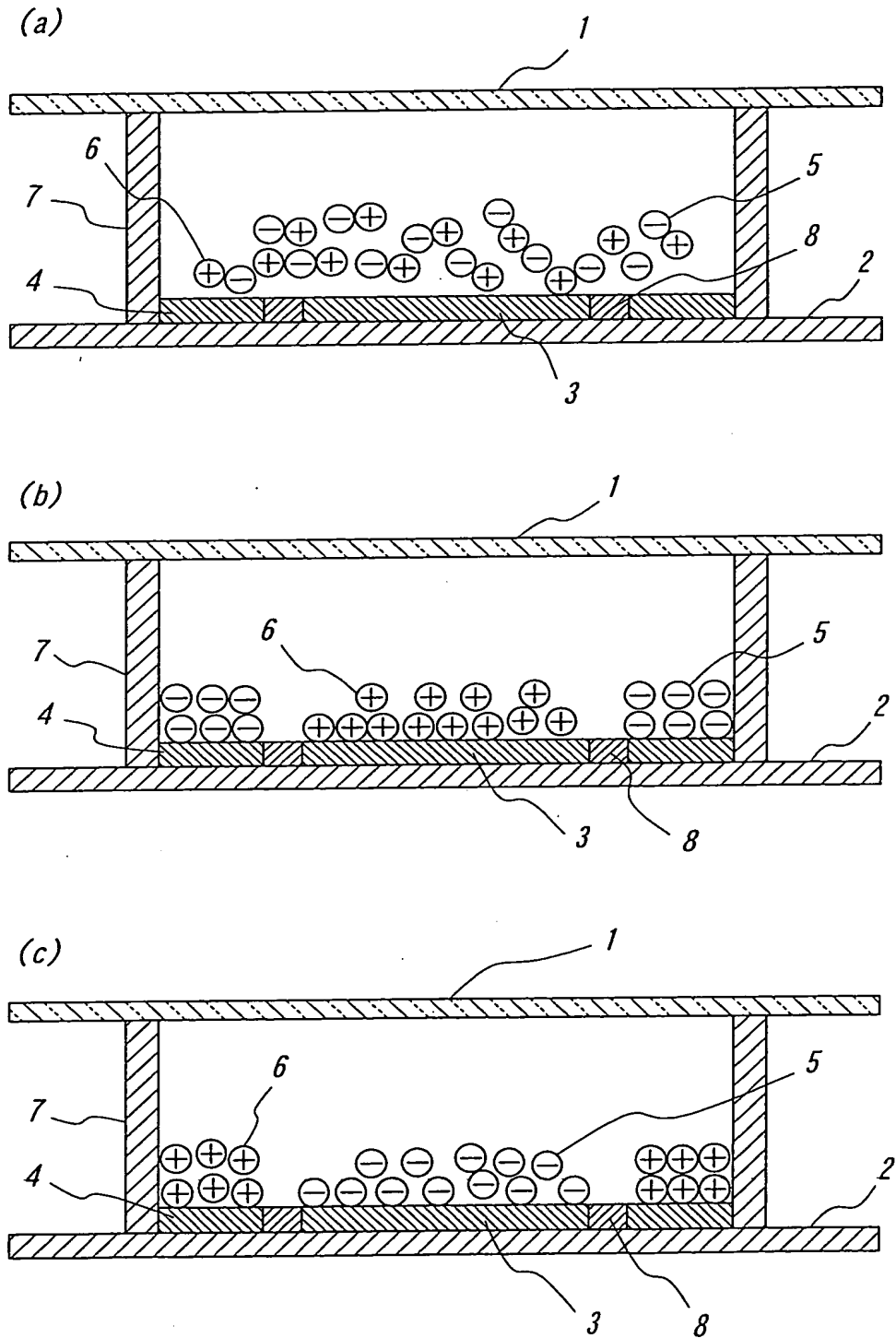


FIG. 6



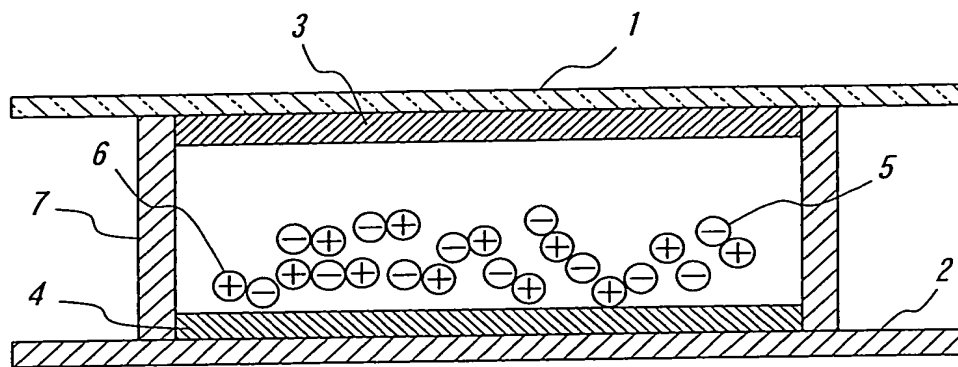
5/21

FIG. 7



6/21

FIG. 8



7/21

FIG. 9

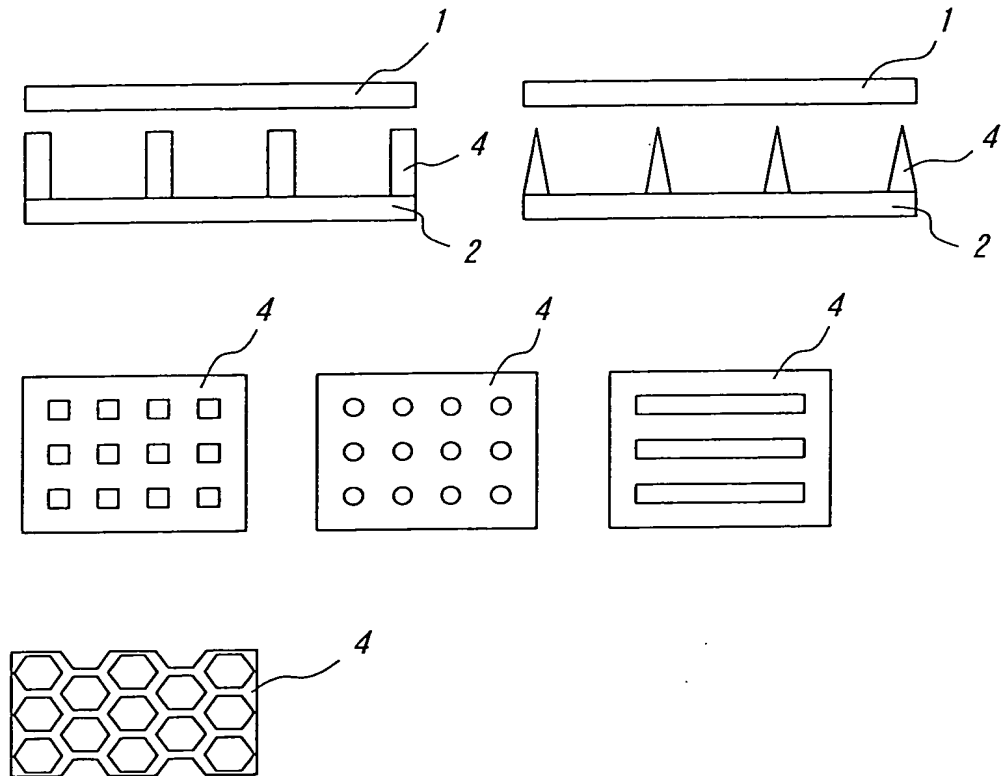
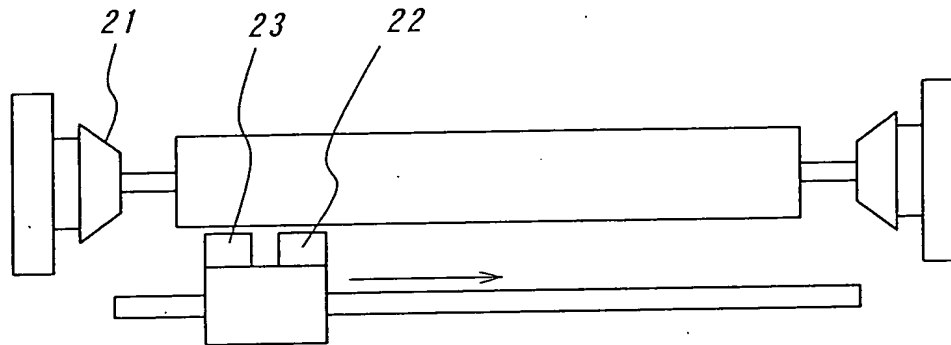


FIG. 10



9/21

FIG. 11

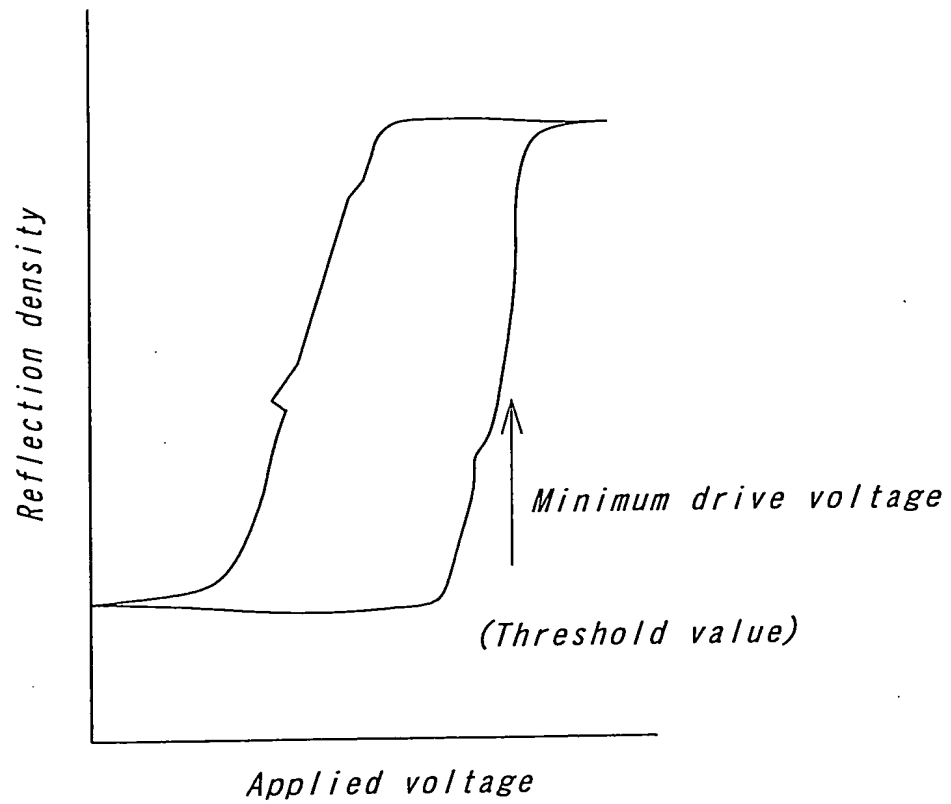
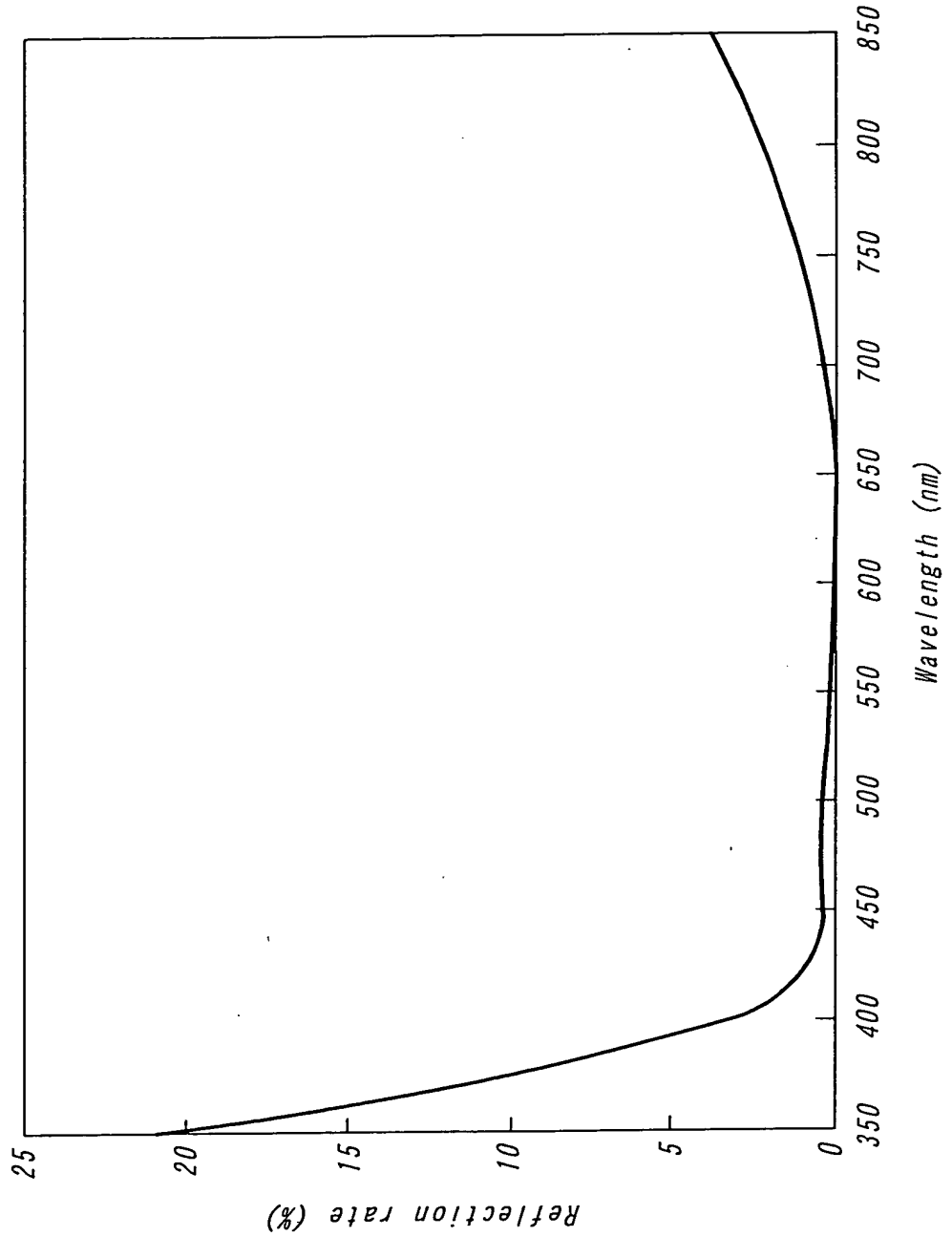
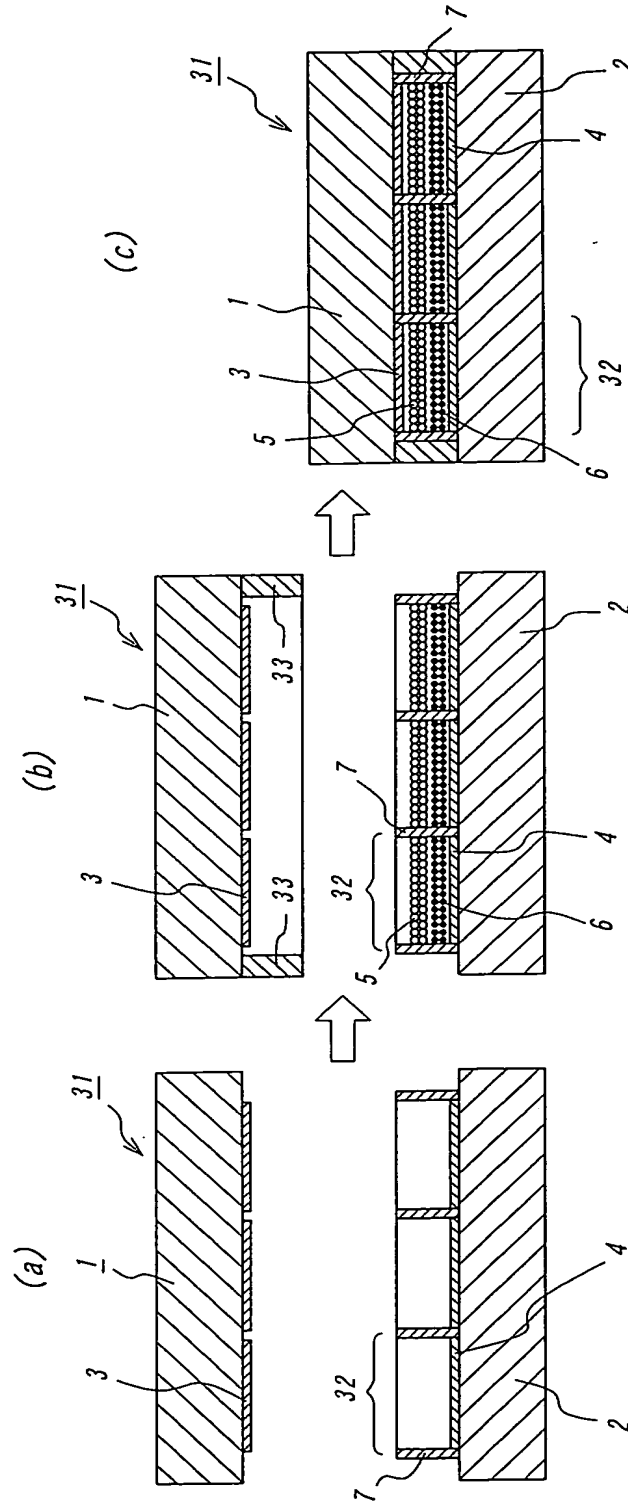


FIG. 12



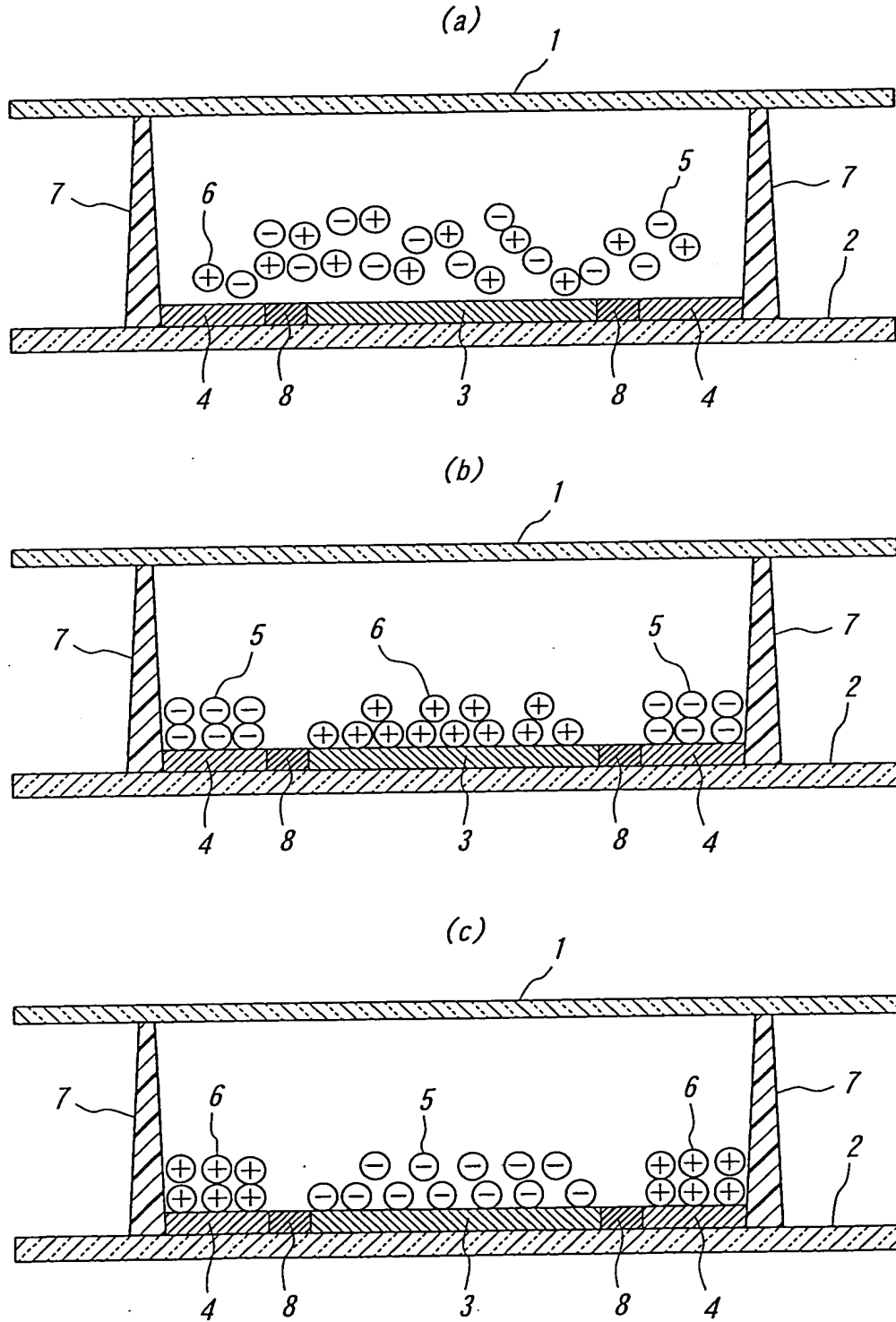
11/21

FIG. 13



12/21

FIG. 14



13/21

FIG. 15

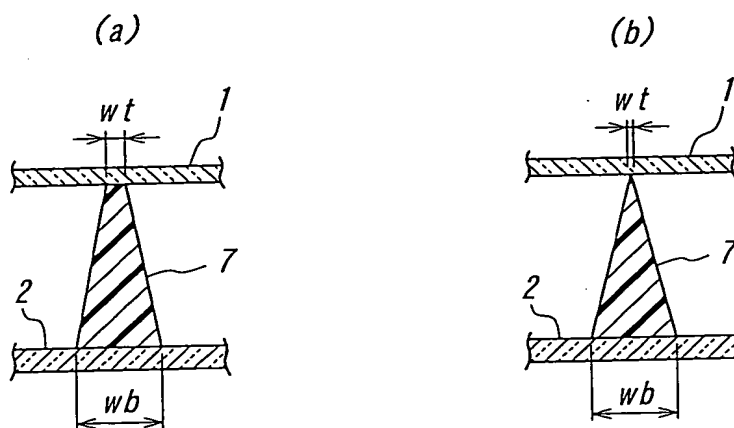


FIG. 16

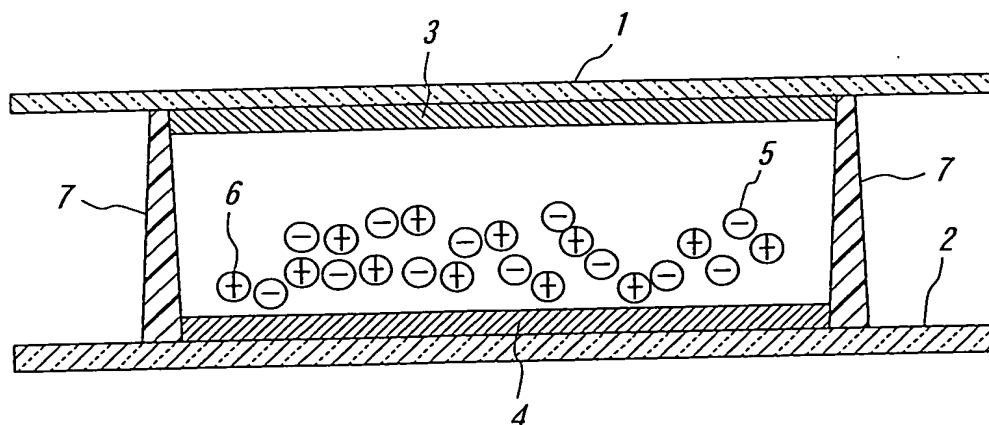
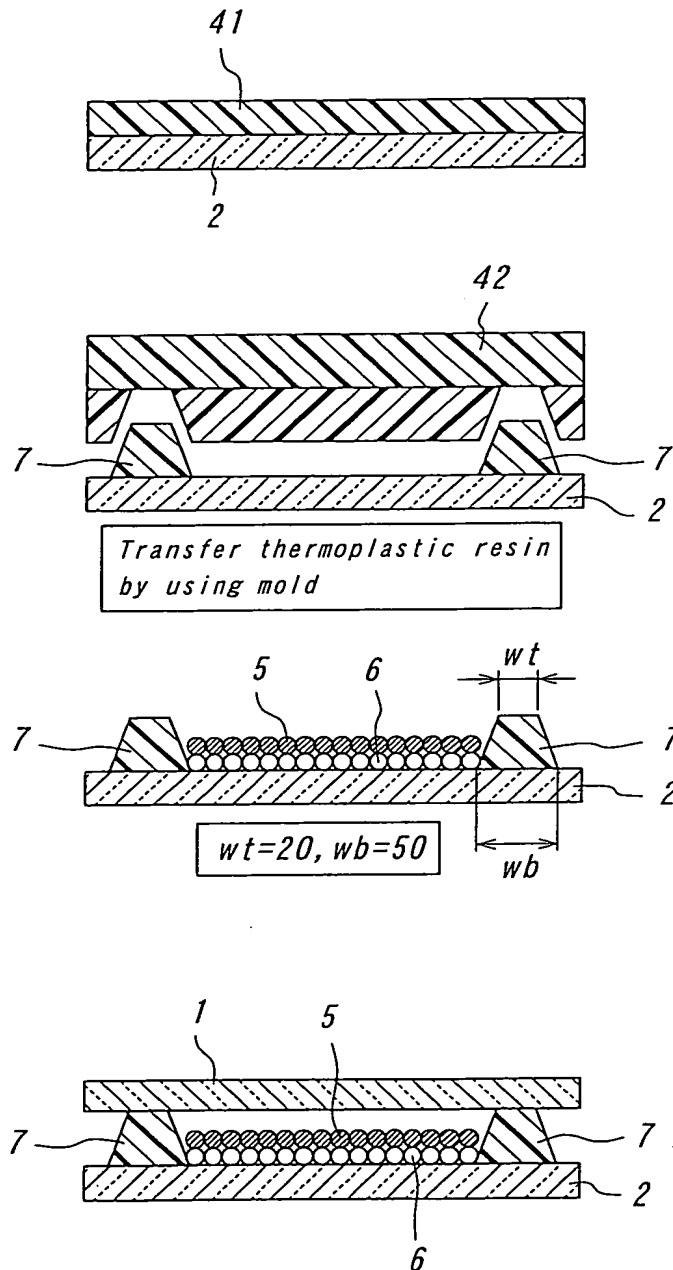
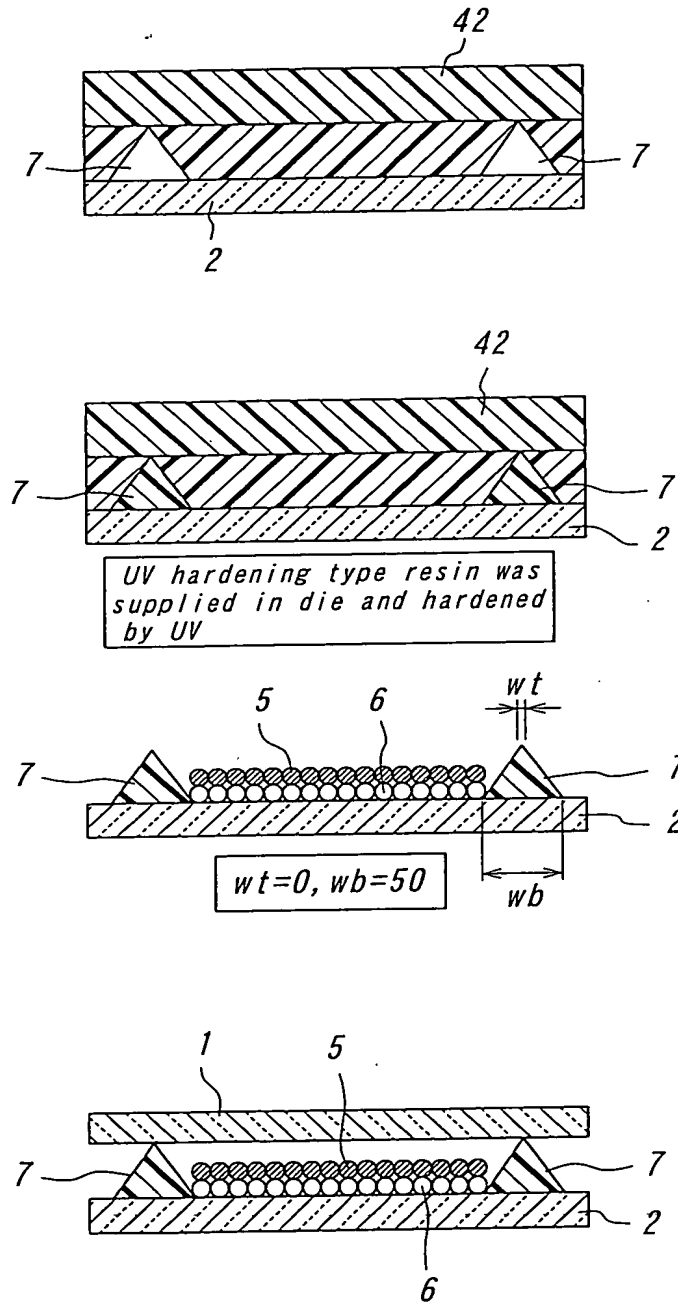


FIG. 17



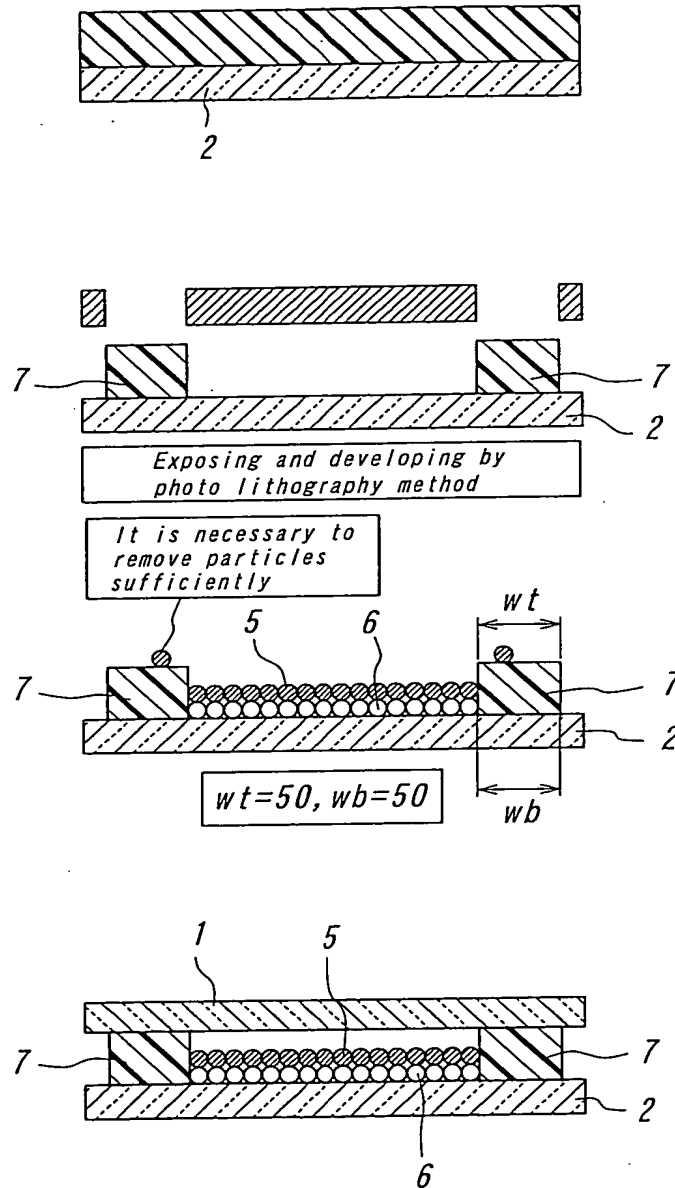
15/21

FIG. 18



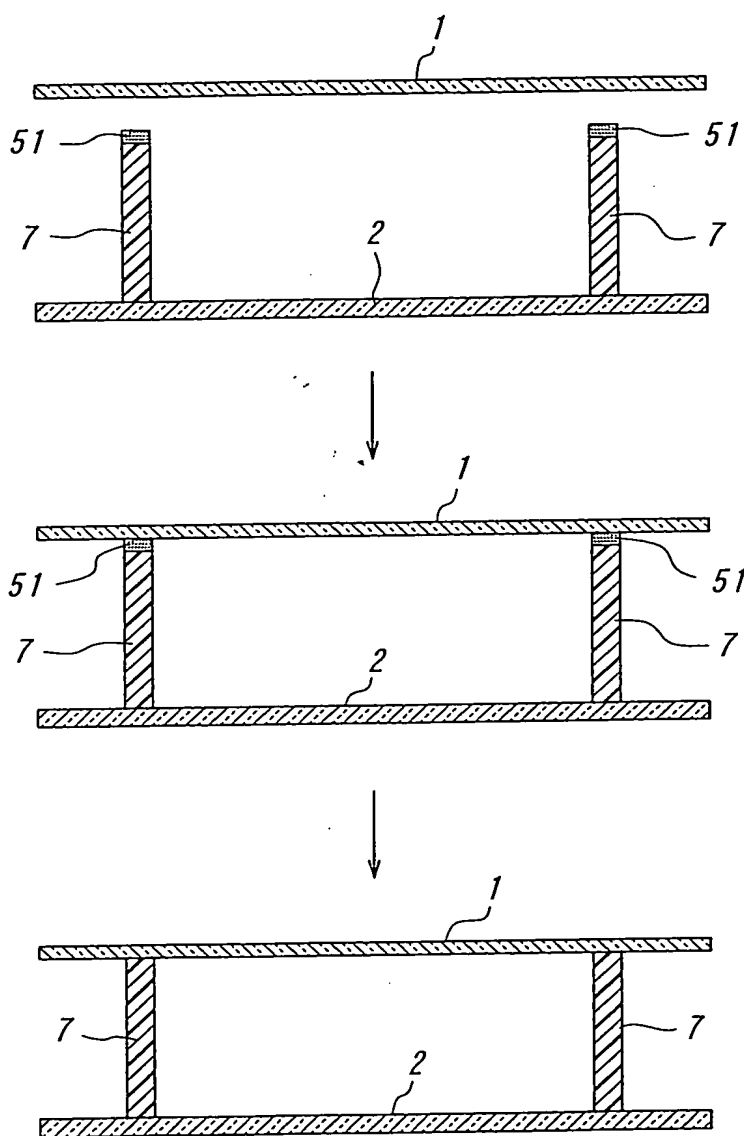
16/21

FIG. 19



17/21

FIG. 20



18/21

FIG. 21

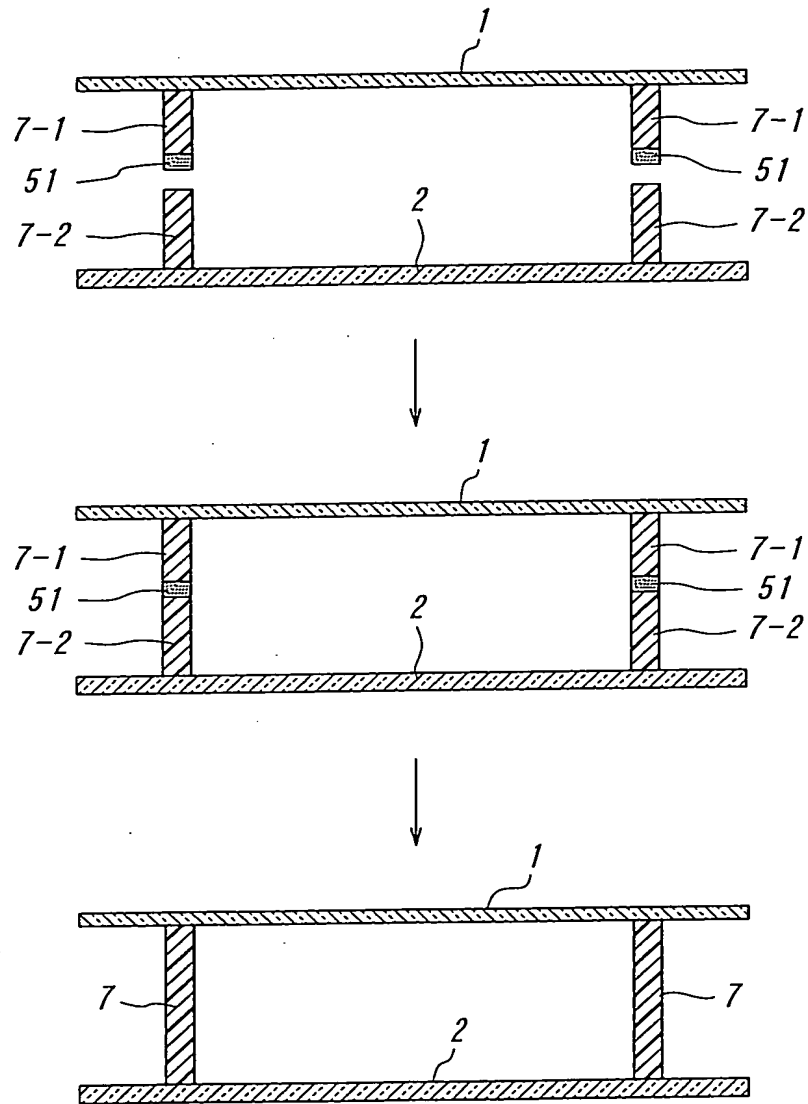
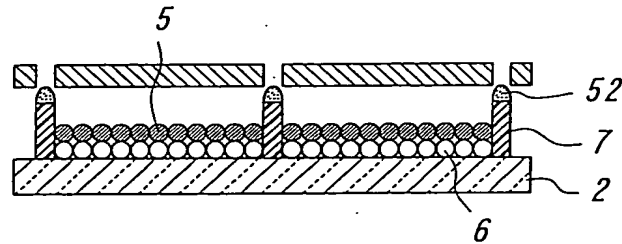
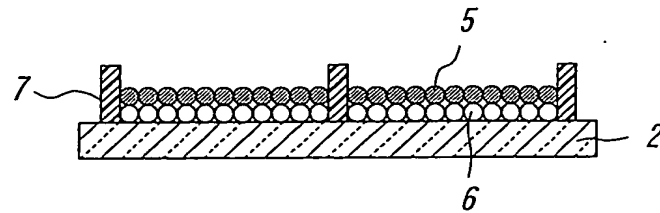
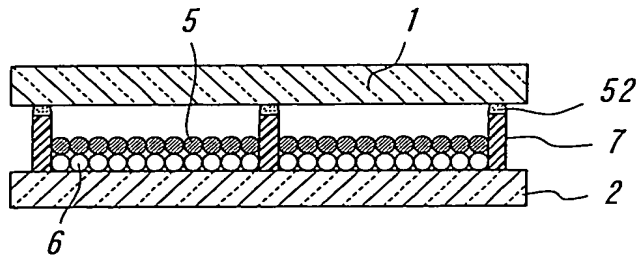


FIG. 22

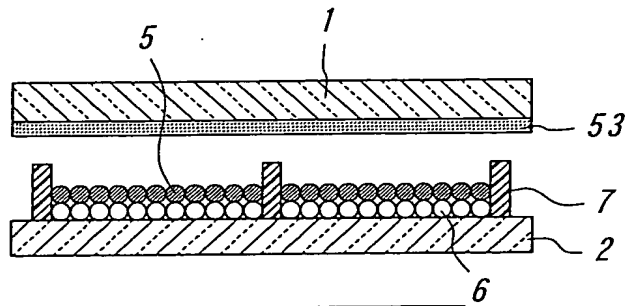
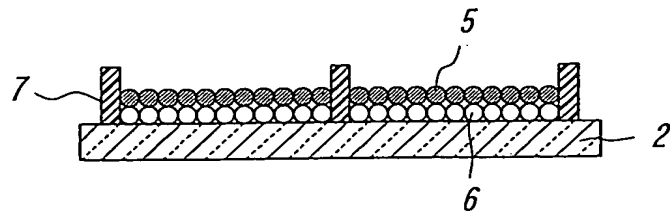


Printing adhesive on partition wall by screen-printing

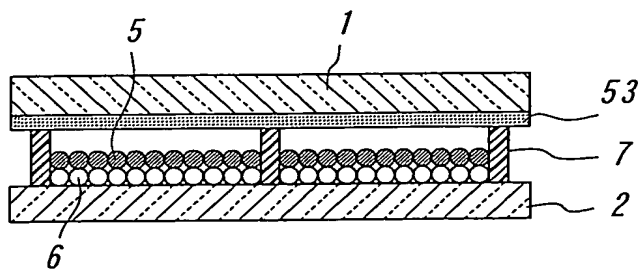


Connecting upper panel by heat and pressure

FIG. 23



*Printing UV hardening
adhesive on upper panel*



*Connecting upper panel by
pressure and UV hardening*

21/21

FIG. 24

